Granulator safety check

Do this before use each shift. Never reach into the feed hopper, and make sure the rotor has fully stopped before opening the cutting chamber.

Site		**Asset / ID**	
Date		**Time**	
Checked by		**Signature**	

#	Check	Pass	Fail	Notes
1	Feed hopper in place and deep enough to stop hands reaching the rotor			
2	Hopper and cutting chamber interlocks stop the machine when opened			
3	Rotor brake / run-down time OK - chamber stays locked until stopped			
4	Blades secure, not chipped or damaged			
5	Screen and collection bin fitted correctly			
6	Feed conveyor or chute guards in place (where fitted)			
7	Emergency stop works			
8	Noise enclosure / covers in place			
9	Dust extraction working and no build-up around the machine			
10	Push stick or feeding aid available for awkward parts			

Defects found and action taken:

Fit a Checkmate device to every granulator and see at a glance which have been checked. Free for 2 weeks.

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These are general checklists. Always follow the manufacturer's instructions and your own risk assessment, and adapt the items to your equipment. They don't replace expert inspections required by law or guidance, such as LOLER thorough examinations or annual racking inspections.